

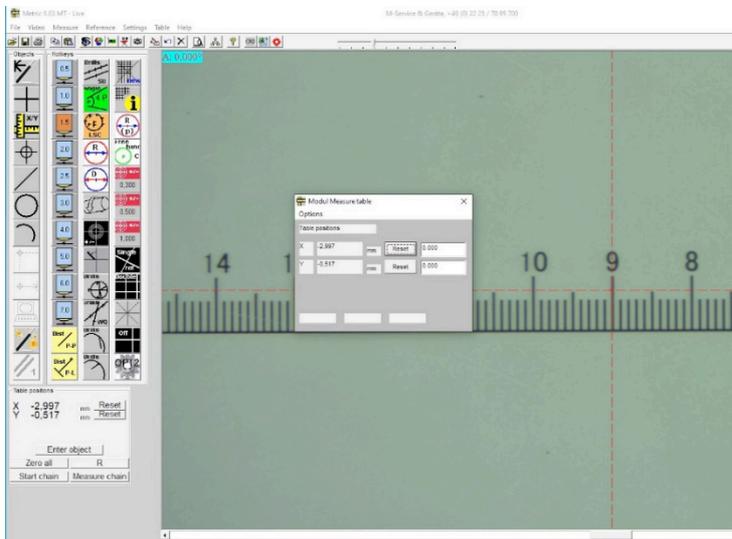
Steinwald 公司 DC-HI-Net 接口设置

前提：从以下主页下载 DC 32 Modul

https://www.m-service.de/seiten/zh/zh_software/

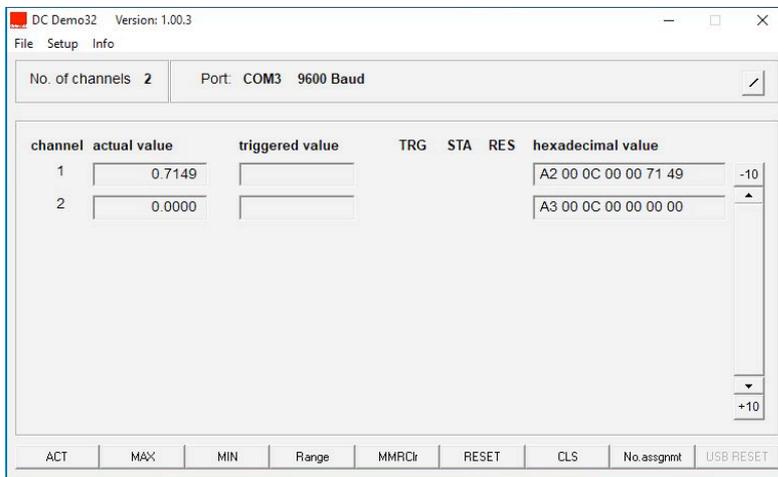


设置内置测量系统的插值

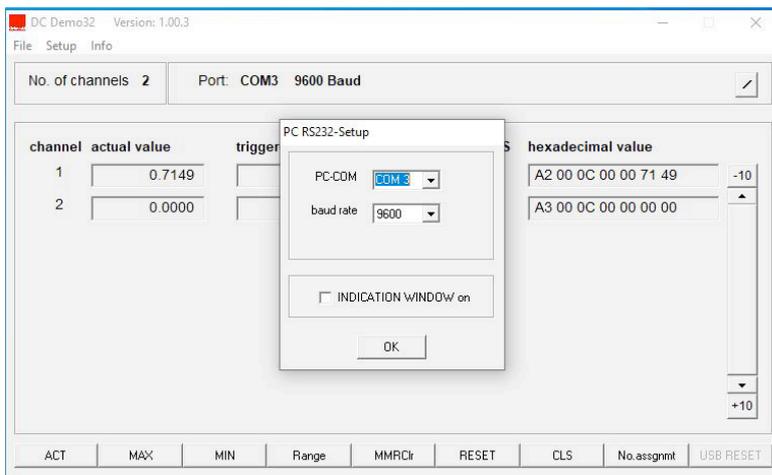


如果显示的测量段的值错误，则必须重新设置接口的插值，步骤如下。

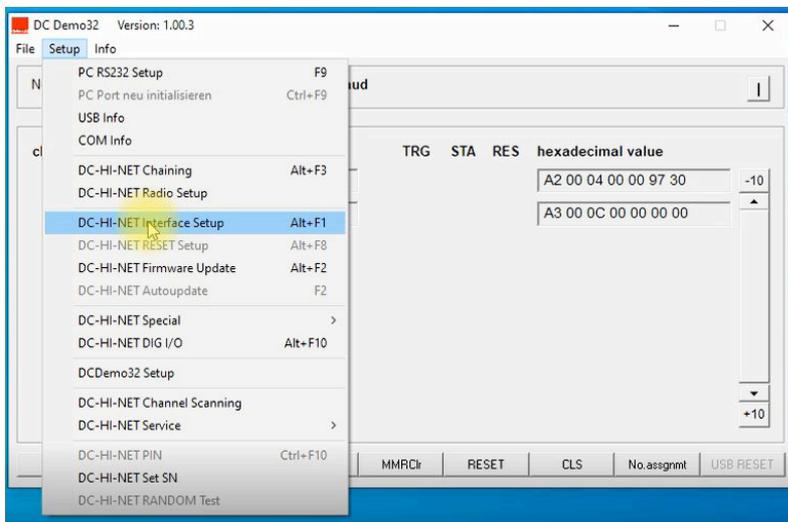
打开上述 DC 32 Modul。



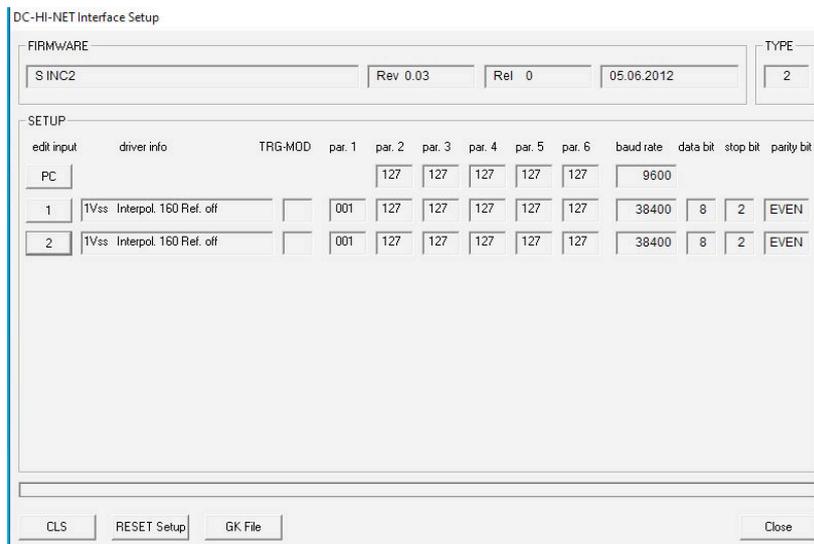
在“设置”中进入“RS 232 设置”，选择正确的 COM 连接，此时将建立连接并传输数据。



在目录“设置”中激活子程序“DC-Hi-Net 端口设置”。



现在，包含设置数据和值的窗口已打开。只需分别设置每个渠道，使值与测量系统相一致。



下一步应进入“编辑/入口 1”，将值 005 填写在参数 1 中。现在，您所安装的测量系统有了正确的插值，然后接受/保存值。

The screenshot shows the 'DC-HI-NET Interface Setup' dialog box. The 'FIRMWARE' section contains 'S IN C2', 'Rev 0.03', 'Rel 0', '05.06.2012', and 'TYPE 2'. The 'SETUP' section has a table with columns: 'edit input', 'driver info', 'TRG-MOD', 'par. 1', 'par. 2', 'par. 3', 'par. 4', 'par. 5', 'par. 6', 'baud rate', 'data bit', 'stop bit', and 'parity bit'. Below this is an 'Edit' section with a table: 'input', 'driver', 'TRG-MOD', 'par. 1', 'par. 2', 'par. 3', 'par. 4', 'par. 5', 'par. 6', 'baud rate', 'data bit', 'stop bit', 'parity bit'. The 'input 1' row shows '1Vss Interpol. 160 Ref. off', '005', '127', '127', '127', '127', '127', '38400', '8', '2', and 'EVEN'. A 'CAUTION' message is present: 'Wrong parameter setting may cause damages to DC-HI-NET interfaces and to connected devices!'. Buttons include 'PIN', 'Save', 'Close', 'CLS', 'RESET Setup', 'GK File', and 'Close'.

下一步需重新设置入口 2 其它每个激活状态的渠道的正确插值，然后接受/保存值。

The screenshot shows the 'DC-HI-NET Interface Setup' dialog box. The 'FIRMWARE' section contains 'S IN C2', 'Rev 0.03', 'Rel 0', '05.06.2012', and 'TYPE 2'. The 'SETUP' section has a table with columns: 'edit input', 'driver info', 'TRG-MOD', 'par. 1', 'par. 2', 'par. 3', 'par. 4', 'par. 5', 'par. 6', 'baud rate', 'data bit', 'stop bit', and 'parity bit'. Below this is an 'Edit' section with a table: 'input', 'driver', 'TRG-MOD', 'par. 1', 'par. 2', 'par. 3', 'par. 4', 'par. 5', 'par. 6', 'baud rate', 'data bit', 'stop bit', 'parity bit'. The 'input 2' row shows '2 1Vss Interpol. 160 Ref. off', '005', '127', '127', '127', '127', '127', '38400', '8', '2', and 'EVEN'. A 'CAUTION' message is present: 'Wrong parameter setting may cause damages to DC-HI-NET interfaces and to connected devices!'. Buttons include 'PIN', 'Save', 'Close', 'CLS', 'RESET Setup', 'GK File', and 'Close'.

现在，Metric 的测量系统在行进方向右侧显示为正值，在行进方向左侧显示为负值。如果需使用相反的方向，则须重新设置插值，并在参数 1 或参数 2 中输入值 037，然后接受/保存值。

The screenshot shows the 'DC-HI-NET Interface Setup' dialog box. The 'FIRMWARE' section contains 'S IN C2', 'Rev 0.03', 'Rel 0', '05.06.2012', and 'TYPE 2'. The 'SETUP' section has a table with columns: 'edit input', 'driver info', 'TRG-MOD', 'par. 1', 'par. 2', 'par. 3', 'par. 4', 'par. 5', 'par. 6', 'baud rate', 'data bit', 'stop bit', and 'parity bit'. Below this is an 'Edit' section with a table: 'input', 'driver', 'TRG-MOD', 'par. 1', 'par. 2', 'par. 3', 'par. 4', 'par. 5', 'par. 6', 'baud rate', 'data bit', 'stop bit', 'parity bit'. The 'input 1' row shows '1 1Vss Interpol. 200 Ref. off', '037', '127', '127', '127', '127', '127', '38400', '8', '2', and 'EVEN'. A 'CAUTION' message is present: 'Wrong parameter setting may cause damages to DC-HI-NET interfaces and to connected devices!'. Buttons include 'PIN', 'Save', 'Close', 'CLS', 'RESET Setup', 'GK File', and 'Close'.

通过点击“接受”按钮可自动保存每个完成的设置自动，最后点击“关闭”用于结束程序。

input	driver info	TRG-MOD	par. 1	par. 2	par. 3	par. 4	par. 5	par. 6	baud rate	data bit	stop bit	parity bit
2	1Vss Interpol. 200 Ref. off		087	127	127	127	127	127	38400	8	2	EVEN

除了该操作指南，您还可以在我们的网站观看一个相关的应用教学视频（编号 A-19）。如有观看需要请发送邮件至 info@m-service.de 或 info@kitotec.biz 领取观看该教学视频的访问权限。

